1	PATENT
2	Club-Weight(s)
3	Field of the Invention
4	This invention is in the field of exercise, fitness, body strength, and
5	health.
6	Background of the Invention
7	In order to fully exercise the body, a person must often obtain a set of
8	exercise equipment, the components of which are designed to exercise each
9	part of the body separately. As a result, one part of the body is often
10	exercised more than the rest, so that a uniform benefit is not achieved.
1	For example, dumbbells of varying weights are commonly used for
12	exercising the arms and shoulders, but cannot be used effectively for
13	exercising the wrists and fingers. In addition, small dumbbells must be used
4	for exercising weaker muscles, and larger dumbbells must be used for
15	exercising stronger muscles, such as the biceps. Some dumbbells, such as
16	those disclosed in United States Patents Nos. 4,695,051, 4,913,422, and
<b>7</b>	4,854,575, are filled with a liquid or other heavy substance such as sand, to
8	allow adjustment of the weight of the dumbbell for exercising different
9	muscles. However, modifying the weight of these devices is a cumbersome
20	process.

A number of complex, multi-component exercise devices have been recently advertised, for exercising parts of the body such as the legs, thighs, and chest. These devices typically incorporate sliding or scissored arms, biased by springs, elastic bands, or pneumatic cylinders to providing

opposing force against the user. These devices are commonly expensive, difficult to use, and have the particular disadvantage of exercising at most two or three parts of the body.

The technical literature regarding exercising has stressed the importance of a "full body" workout. It has been recognized that selectively training certain parts of the body at the expense of others can lead to health problems in those parts of the body that are not exercised. Furthermore, neglect of certain muscle groups can lead to balance problems and an overall loss of athletic performance. In particular, this need for a full body workout has led to the recent trend of "cross-training," i.e., training in several sports simultaneously so as to exercise all parts of the body.

Cross training, however, can be very expensive, for the simple reason that athletic gear and equipment is required for each of the several individual sports or exercises in which the athlete attempts to engage.

## Summary of the Invention

This invention is a novel club for exercising, which may be held comfortably in one hand. Two of these clubs may be used, one in each hand, to execute a series of planned movements, which result in a full body workout. The clubs' weight can be easily adjusted to provide a lighter or heavier workout, as desired. Virtually any person, regardless of age, size, weight, sex or level of physical fitness can use these clubs to improve their strength, health, and fitness.

I describe the embodiment of this invention. In this embodiment, the club has a main body and a handle, and the main body has a hollow core, which is open at one end. Within the hollow core may be placed one or more weight tubes, to alter the overall weight of the club. If there are more than one weight tubes, they are sized so that they may be places one inside the other, within the hollow core. An end cap is provided to close the open end of the club and safely retain the weight tubes within the hollow core. Because the club carries the weight tubes within the hollow core, its weight can be easily adjusted without changing the outer shape of the club.

The tube-in-tube design is preferred because it prevents the tubes from rattling against one another within the club. In addition, unused tubes can be conveniently stacked within each other, requiring little storage space. In this manner, the user can easily carry and store the tubes in a handbag or gym bag when they are not in use.

l also describe a method for using the clubs, comprising a sequence of exercise movements, which are to be performed while holding the clubs, one in each hand. Together with the weighted clubs, these coordinated movements work the two arms in opposite synchronicity, creating a gyrating effect on the body, which tends to dislocate the feet from the floor. The body's natural reaction – to attempt to remain in position – causes nearly all of the muscles of the body to work in unison to balance the body. The result is a very good workout, exercising all the muscles of the body. In addition, because the exercise is aerobic and requires a high degree of endurance,

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these movements exercise and increase the capacity of the heart and lungs.

Moreover, because the clubs' weight is adjustable, a person using the clubs

can easily control the intensity of the exercise.

## **Brief Description of the Drawings**

Figures 1 and 2 are exterior and cross-sectional views of the embodiment of this invention.

Figures 3 and 4 are cross-sectional views of this invention.

Referring to figures 1, 2, the club has a handle #11, and a main body. The main body has a hollow core in which the cylindrical weights are inserted one inside the other, to increase or decrease the weight of the club. In order to retain minimum thickness of all the walls of the club, for quick cure after the injection molding, ribs are designed, fig. 3, #5 as a part of the body and cup. Ribs and all parts of the club are no more than 2mm. thick. A cover, item #16, fig. 4, may be fitted over the opening at the top of the hollow core to secure the inserted cylinders in place. The cover, item #16, fig. 4, may be threaded onto the main body as shown in Figure 2, or held in place by an interference fit. The cover #16 may alternatively be attached by such other mechanical or adhesive means as are known in the art. The cover #16 is preferable shaped to form the complete club. Fig 2. When in place the cover #16 and main body appear to form a single unit. Advantageously, the cover #16 may be cupped or bored on its inside surface so that the cylinders extend partly into the cover #16 when the cover #16 is in the closed position. In this manner, the cylinders

may be made slightly longer, and therefore heavier, giving the club a greater range of overall weight.

In size, the club is approximately 45cm. long, from the tip of the handle, #11, to the end of the cover #16. The main body is approximately 10cm in diameter at its widest point, and gently slopes as shown in Figures 1 and 2 to a narrower diameter of approximately 5cm. towards the cover #16 and the handle, #11. The diameter of the handle #11, is such that it is easily gripped by the hand of an average user, and is about 2.5cm. in diameter, and 15 cm long. Of course, the club may be manufactured in a variety of sizes, to accommodate users ranging from small children to adults. There is also a loop at the end of the handle to insert a strap in order to secure the club by the wrist.

Tubes may be coated with a soft rubber or similar cushioning layer (not shown) to promote a snug fit.

The end of the handle #11 is preferably, slightly larger in diameter, to prevent the club from slipping from the hand of the user during exercising. It is preferably formed integrally with the handle.

The club fig, 1, #2 including the handle #12, cover #16, and know, should be made of a rigid, durable material, preferable enforced polypropylene. The exterior of the club may be painted of decorated with colors or designs to make it attractive and pleasing to the eye.

It will be appreciated that cylinders and end cap provide a means for creating a club of different weights. The adjustable weight of the club may be